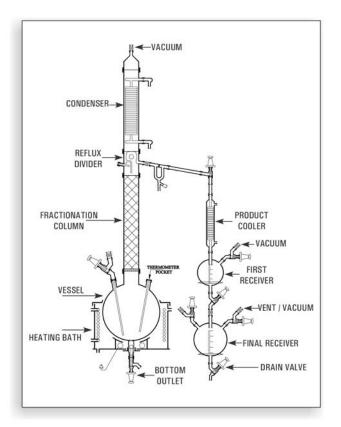
FRACTIONAL DISTILLATION UNIT



This is essentially a compact batch-type fractional distillation unit in which the reboiler consists of a vessel mounted in a heating bath and with a packed column above. The vapours from top is condensed and can be refluxed as per requirement.

The top product is sub-cooled and collected in receivers. The bottom product is finally drained from the reboiler through a drain valve.

The units are available in vessel sizes of 20, 50, 100, 200, 300 & 500 L and is suitable for operation under atmospheric pressure and full vacuum

| Unit Cat.Ref | Reactor Capacity | Bath KW | Vapour Line | Condenser HTA M ² | Cooler HTA M² | Receiver Size |
|-----------------|---------------------|------------|----------------|---------------------------------|------------------|------------------|
| FDU20 | 20 L | 4.0 | 80 DN | 0.35 | 0.10 | 2L,5L |
| FDU50 | 50 L | 6.0 | 100 DN | 0.50 | 0.20 | 5L, 10L |
| FDU100 | 100 L | 9.0 | 150 DN | 1.50 | 0.35 | 10L, 20L |
| FDU200 | 200 L | 12.0 | 150 DN | 1.50 | 0.35 | 20L, 20L |
| FDU300 | 300 L | 18.0 | 225 DN | 2.50 | 0.50 | 20L, 20L |
| FDU500 | 500 L | 24.0 | 300 DN | 4.00 | 0.70 | 20L,50L |